

Title: MEMS-Oscillators Revolutionizing the Precision Timing Market

Author / Presenter: Kamran Souri

Organization: SiTime Corp

Abstract: Frequency references are the heartbeat of most electronic systems. Over the last decade, MEMS-based frequency references have revolutionized the timing market by outperforming quartz-crystal oscillators in many applications, where they can offer lower power, smaller size, better stability, programmability, and higher reliability. In this paper, a MEMS-based frequency reference is presented which achieves a frequency stability of $< \pm 100$ parts per billion (ppb) in the temperature range from -45°C to 105°C , and an Allan Deviation (ADEV) of $< 2e-11$ over 1 s averaging time. The result of an improved version of this device is also presented where the frequency stability over temperature is improved by 10 folds, to better than $< \pm 10$ ppb, which matches the performance of entry-level quartz-based OCXOs. Such oscillators are key building blocks in telecom, networking, and precision timekeeping systems. To enable such performance, SiTime's Dual-MEMSTM technology is used for temperature-to-digital conversion (TDC). This technology enables the design of high-precision temperature-compensated MEMS-based oscillators with superior performance for applications in breezy conditions and harsh environments. The TDC circuit is realized in a $0.18\text{-}\mu\text{m}$ CMOS process and achieves a resolution of $20\ \mu\text{K}$ over a bandwidth of $100\ \text{Hz}$ while consuming $19\ \text{mW}$ of power, leading to a resolution FOM of $40\ \text{fJK}^2$. Measurement results supporting the applications in harsh environments are presented, while a comparison with the high-performance quartz-crystal TCXO solutions will be also provided.

Author / Presenter BIO:

- M.Sc. and Ph.D. from TU-Delft
- Joined SiTime Corp. in Santa Clara, USA in 2014
- Started SiTime's branch in The Netherlands in 2017
- Presently, Sr. Director of Circuit Design focused on designing MEMS-based oscillators
- Has authored or co-authored over 20 peer-reviewed scientific papers, one book, and holds several U.S. patents